



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Order 1744

RBW1205G00132-3G-9

Job Sheet 172629



Part No: RBW1205G00132-3G-9

Job Qty: 3 ea

Part Name: Contents Placard



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW1205G00132-3G-9 Rev 9 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/15/18	0.00	0.00	Start Up Small Fab-3		MLL
110	Small Fab	1 pcs		3/16/18	0.00	0.41	Small Fab-4		MLL
120	QC	1 pcs		3/16/18	0.00	0.00	QC5		DAS 38
130	Packaging	1 pcs		3/16/18	0.00	0.00	Packaging3-1		18-04 title BS
140	QC21-SA	1 Ea		3/16/18	0.00	0.00	QC21		GA094

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 2. ***NOTE*** Use PDF

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

DAS
21
9-89

APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.2200 sf (.22 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	0	48	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 8:36 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Ski _____ Mat _____ Thermof _____ Lar _____		Engineering ☐ Quality ☐ Other ☐	
Date : _____		Step #: _____		QT _____		042) Approval	
Description Work Order Deviation							
				Completed By _____			
				I / Supervisor _____ il Verification _____			
				Coordinator _____ approval _____			
Root Cause							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperatu ☐			ned Wrong	
Design ☐	Operator ☐	Bending ☐	Set-up ☐			e Dimensions	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Rout ☐			nder tolerance	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Da ☐			correct	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection ☐			st/Missing	
Material ☐	Use for Testing ☐	Cuffs ☐	Contamina ☐			oved	
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersir ☐			g	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Sh ☐			p	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructor ☐			g Sequence	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐				
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐	OTHER : _____					

Date: 04/16/18

Inspector: _____
Revision: 9
Serial No/Batch: S061196
Job No: 172629
Part: RBW1205G00132-3G-9

Container No: S061196

DART AEROSPACE

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
8		-9 CORRECTED ITEM -3 T/N WAS RBW109-351-08-115 IS RBW109-3501-08-115.	10/15/2013	CFS	RW
9	17-0122	-9 DELETED DIMS ARIAL SIZE 1/8, ARIAL SIZE 3/16. CH'D DIM WAS (.06) IS .06. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03. ADDED ITEM 8 TUBING TO PLACARD.	6/19/2017	DPD	JAG

4X R.13

BLACK BACKGROUND W/
WHITE LINES & LETTERS

RBW1205G00132-3G			
ITEM	PART NUMBER	DESCRIPTION	QTY.
1	RBWA353A04	QUICK DISCONNECT COUPLING PCM OIL FILLING	1
2	RBW1205G00231-3G	ADAPTER, M/R DAMPER OIL FILLING	1
3	RBW109-3501-08-115	ADAPTER, L/G SHOCKSTRUTS NITROGEN CHARGE	1
4	RBW1205G00332-3G	HOSE, MGB OIL DRAINING	1
5	RBW7839-2G	HOSE, IGB AND TGB OIL DRAINING	1
6	RBWAFS482B	WRENCH, WHEEL BRAKE RESER COVER REM/INST	2
7	RBWST13045	TIRE INFLATOR GAUGE, NITROGEN	1
8	RBW1205G00132-3G-25	TUBING	1

5.00

6.25

.06

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8	RBW1205G00132-3G-25	TUBING	1

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172628

18-02-21

(-9)
CONTENTS PLACARD

DART AEROSPACE	
TITLE HELICOPTER SERVICING KIT	
DWG NO. RBW1205G00132-3G-9	REV 9
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX $\pm$.010 FRACTIONS $\pm$ 1/8
TREAT	.XX $\pm$.03 ANGLES $\pm$ 1°
FINISH	.X $\pm$.1 SURFACES = 125/✓
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: SMITH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 07/10/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 07/14/2017	USED ON MODEL
QA APPR: JL 07/19/2017	AGUSTA AW139
APPROVED: JAG 07/20/2017	
SCALE 1:2	DATE 10/14/2013 SHEET 2 OF 5